

Work Order ID 122386

July-15-14 11:35:30 AM

122386

Page 1

Item ID: D212-580-043

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Led Pulse Light

Stop ***NS2***

Start Date: 7/15/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 7/16/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start ***NR1***

QC: 

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D212-580-2	D								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD212-580-043 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MLJ 14-07-15

JUL 16 2014

DAS
31
9-89

2

(2)

DAS
33
9-89

14-07-15

2

JUL 16 2014

DAS
31
9-89

2

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Item ID: D212-580-043

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Led Pulse Light

Stop ***NS2***

Start Date: 7/15/14 Start Qty: 2.00

2

Cust Item ID:

Required Date: 7/16/14 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

Pick Kit

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD212-580-043

Location: 01APPP rev: A2

JUL 16 2014

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

ML5 14-07-17ME
14-9-16

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Work Order ID: 122386

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Parent Item: D212-580-043

D212-580-043

Parent Item Name: Led Pulse Light

Start Date: 7/15/14

Required Date: 7/16/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 10-05-11 JLM VERIFIED BY:DD IPP
rev:B 10.10.12 AS PER ECN10-618 DD VERF:JLM IPP rev:C
10.11.22 AS PER ECN10-642 DD VERF:JLM IPP rev:D 10.12.16
AS PER ECN10-658 DD VERF:EC IPP rev:E 11.03.31 added
D4377-1 DD VERF:EC IPP REV:F 12.02.24 as per DSI9596
rev a DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
EWLA1000DBDS0W 2 *FWI A1000DBDS0W* LED Light		Purchased	No			110	Each	15.0000	2	4		DAS 33 9-89	DAS 06 9-89
	DAS 31 9-89			Location				Loc Qty		Loc Code			
				ST448				15					
				125858				1					
				m129109				14					
D4078-1 2 *D4078-1* Clamp Half		Manufactured	No			110	Each	12.0000	2	4		DAS 33 9-89	DAS 06 9-89
	DAS 31 9-89			Location				Loc Qty		Loc Code			
				ST090				12					
				116073				12					
D4079-1 2 *D4079-1* Clamp Half, Attachment		Manufactured	No			110	Each	15.0000	2	4		DAS 33 9-89	DAS 06 9-89
	DAS 31 9-89			Location				Loc Qty		Loc Code			
				ST090				15					
				114420				3					
				117246				12					

3X114420
1X117246

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Parent Item: D212-580-043

Parent Item Name: Led Pulse Light

122386

D212-580-043

Start Date: 7/15/14

Required Date: 7/16/14

Start Qty: 2.00

Required Qty: 2.00

D4081-1 Manufactured No

110 Each 30.0000 2 4

2 *D4081-1*
Bushing

DAS
31
9-89

Location

Loc Qty

Loc Code

ST090

30

109934

30

**

DAS
33
9-89

DAS
33
9-89

109934

MS26574-3 Purchased No

110 Each 6.0000 1 2

2 *MS26574-3*
CIRCUIT BREAKER

DAS
31
9-89

Location

Loc Qty

Loc Code

ST290

6

m125939

2

m129065

4

**

DAS
33
9-89

DAS
33
9-89

125939

MS22073-3 Purchased No

110 Each 4.0000 1 2

2 *MS22073-3*
CIRCUIT BREAKER

DAS
31
9-89

Location

Loc Qty

Loc Code

ST298

4

m125939

1

m129065

3

**

DAS
33
9-89

DAS
33
9-89

125939
129065

MS24524-21 Purchased No

110 Each 4.0000 1 2

2 *MS24524-21*
SWITCH (ON-OFF-ON)

DAS
31
9-89

Location

Loc Qty

Loc Code

ST298

4

m125939

2

m129065

2

**

DAS
33
9-89

DAS
33
9-89
14-07-86

125939

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Parent Item: D212-580-043

D212-580-043

Parent Item Name: Led Pulse Light

Start Date: 7/15/14

Required Date: 7/16/14

Start Qty: 2.00

Required Qty: 2.00

1210/2405-2A

Purchased

No

110

Each

24.0000

1 2

2 *1210/2405-2A*
PULSE LIGHT MODULE

DAS
31
9-89

Location

Loc Qty

Loc Code

ST461

24

m126776

5

m127289

19

**

DAS
33
9-89

DAS
06
9-89

206486-2

Purchased

No

110

Each

33.0000

1 2

2 *206486-2*
CONNECTOR, SOCKET (J1000)

DAS
31
9-89

Location

Loc Qty

Loc Code

ST394

33

m125820

3

m125901

30

**

DAS
33
9-89

DAS
06
9-89

206485-1

Purchased

No

110

Each

12.0000

1 2

2 *206485-1*
CONNECTOR, PLUG (J1000)

DAS
31
9-89

Location

Loc Qty

Loc Code

ST394

4

M125701

4

ST566

8

M129589

8

**

DAS
33
9-89

DAS
06
9-89

206458-1

Purchased

No

110

Each

14.0000

1 2

2 *206458-1*
FEED-THRU-RECEPTACLE (J2/J3)

DAS
31
9-89

Location

Loc Qty

Loc Code

ST394

14

M125820

6

M129527

8

**

DAS
33
9-89

DAS
06
9-89

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Parent Item: D212-580-043

Parent Item Name: Led Pulse Light

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D212-580-043

Start Date: 7/15/14

Required Date: 7/16/14

Start Qty: 2.00

Required Qty: 2.00

206460-1

Purchased

No

110

Each

13.0000

1

2

DAS
33
9-89

DAS
06
9-89

2 *206460-1*
CONNECTOR, PLUG (P2)

DAS
31
9-89

Location

Loc Qty

Loc Code

ST394

5

M125839

5

ST566

8

M129589

8

125839

205838-1

Purchased

No

110

Each

10.0000

1

2

DAS
33
9-89

DAS
06
9-89

2 *205838-1*
CONNECTOR, PLUG (P3)

DAS
31
9-89

Location

Loc Qty

Loc Code

ST394

10

M125701

7

M129065

3

125701

M39029/64-369

Purchased

No

110

Each

140.0000

10

20

DAS
33
9-89

DAS
06
9-89

2 *M39029/64-369*
Connector, Pins (J1000)

DAS
31
9-89

Location

Loc Qty

Loc Code

ST261

140

m128823

140

128823

M39029/63-368

Purchased

No

110

Each

221.0000

30

60

DAS
33
9-89

DAS
06
9-89

2 *M39029/63-368*
CONTACTS, SOCKETS (P1000)

DAS
31
9-89

Location

Loc Qty

Loc Code

ST261

221

M125901

21

M128823

200

214/25901
392/28823

125140715

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Parent Item Name: Led Pulse Light

122386

D212-580-043

Start Date: 7/15/14

Required Date: 7/16/14

Start Qty: 2.00

Required Qty: 2.00

1-206062-4

Purchased

No

110

Each

24.0000

4

8

1-206062-4

CONNECTOR BACKSHELL

DAS

31

9-89

Location

Loc Qty

Loc Code

ST395

9

m129065

9

ST566

15

m129589

15

**

DAS

33

9-89

DAS

06

9-89

129065

AN4-17A

Purchased

No

110

Each

299.0000

2

4

AN4-17A

Bolt

DAS

31

9-89

Location

Loc Qty

Loc Code

ST357

12

124858

12

ST515

287

M127817

37

M128813

250

**

DAS

33

9-89

DAS

06

9-89

128813

AN3-7A

Purchased

No

110

Each

231.0000

4

8

AN3-7A

Bolt

DAS

31

9-89

Location

Loc Qty

Loc Code

ST349

231

M126175

31

M128634

50

M129507

50

M129706

100

**

DAS

33

9-89

1407-15

126175

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Work Order ID: 122386

Parent Item: D212-580-043

Parent Item Name: Led Pulse Light

122386

D212-580-043

Start Date: 7/15/14

Required Date: 7/16/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

110

Each

4,695.000

2

4

DAS

33

9-89

DAS

06

9-89

2 *MS21042L 4*

Locknut

DAS

31

9-89

Location

Loc Qty

Loc Code

ST307

4695

126275

5

m126015

12

m126275

27

m127255

71

m127376

11

m127813

971

m128300

80

m128798

2518

m129472

1000

128798

DAS

06

9-89

MS21042L3

Purchased

No

110

Each

5,074.000

7

14

DAS

33

9-89

2 *MS21042L 3*

Nut

DAS

31

9-89

Location

Loc Qty

Loc Code

ST307

5074

123900

955

M126333

44

M127410

13

M127831

41

M128401

42

M128754

3979

128754

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Work Order ID: 122386

Parent Item: D212-580-043

Parent Item Name: Led Pulse Light

122386

D212-580-043

Start Date: 7/15/14

Required Date: 7/16/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0463J

Purchased

No

110

Each

7,866.000

4 8

2 *NAS1149D0463.J*

WASHER

**

DAS
31
9-89

Location

Loc Qty

Loc Code

CA

485

M129682

485

ST277

7381

16941

8

M126221

20

M127813

22

M127904

730

M128591

101

M128995

1500

M129390

5000

DAS
33
9-89

DAS
06
9-89

127904

NAS1149D0363J

Purchased

No

110

Each

2,832.000

8 16

2 *NAS1149D0363.J*

Washer

**

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

23

124392

23

ST276

8

m123441

8

ST510a

2801

m126319

6

m128429

2795

DAS
33
9-89

DAS
06
9-89

128429

AN525-832R10

Purchased

No

110

Each

144.0000

4 8

2 *AN525-832R10*

SCREW

**

DAS
31
9-89

Location

Loc Qty

Loc Code

ST328

144

125653

19

m128936

125

DAS
33
9-89

DAS
06
9-89

14-07-15

3X125653
5X128936

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Work Order ID: 122386

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Parent Item: D212-580-043

D212-580-043

Parent Item Name: Led Pulse Light

Start Date: 7/15/14

Required Date: 7/16/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L08

Purchased

No

110

Each

4,567.000

4

8

DAS

06

9-89

2 *MS21042L08*

Nut

DAS

33

9-89

Location

Loc Qty

Loc Code

ST306

4567

123900

1

125445

268

m127304

99

m127410

1398

m128401

1500

m128429

1101

m129541

200

128429

NAS1149DN816J

Purchased

No

110

Each

732.0000

8

16

DAS

33

9-89

2 *NAS1149DN816J*

WASHER

DAS

06

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

CA

215

m129862

215

ST277

517

m128057

517

128057

MS35206-217

Purchased

No

110

Each

49.0000

4

8

DAS

06

9-89

2 *MS35206-217*

SCREW

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST283

49

m128687

49

128687

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Work Order ID: 122386

Parent Item: D212-580-043

Parent Item Name: Led Pulse Light

122386

D212-580-043

Start Date: 7/15/14

Required Date: 7/16/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L04

Purchased

No

110

Each

104.0000

4 8

MS210421-04

NUT

DAS
31
9-89

Location

Loc Qty

Loc Code

CA

18

M129682

18

ST307

86

125653

86

**

DAS
33
9-89

DAS
06
9-89

NAS1149DN432J

Purchased

No

110

Each

348.0000

8 16

NAS1149DN432.1

WASHER

DAS
31
9-89

Location

Loc Qty

Loc Code

CA

138

m129682

138

ST277

210

m127832

100

m129022

110

**

DAS
33
9-89

DAS
06
9-89

D4377-1

Manufactured

No

110

Each

16.0000

1 2

D4377-1

Placard

DAS
31
9-89

Location

Loc Qty

Loc Code

ST104

16

114417

4

116551

12

**

DAS
33
9-89

DAS
06
9-89

14-07-15

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7.0 PARTS LIST

DAS
31
9-89

14-07-16

Qty	Part Number	Description
X	D212-580-043	LED Pulse Light Kit
2	EWLA1000DBDS0W	LED Light
2	D4078-1	Clamp Half
2	D4079-1	Clamp Half, Attachment
2	D4081-1	Bushing
1	MS26574-3	Circuit Breaker
1	MS22073-3	Circuit Breaker
1	MS24524-21	Switch (On-Off-On)
1	1210/2405-2A	Pulse Light Module
1	206486-2	Connector, Socket (J1)
1	206485-1	Connector, Plug (P1)
1	206458-1	Feed-thru, Receptacle (J2/J3)
1	206460-1	Connector, Plug (P2)
1	205838-1	Connector, Plug (P3)
10	M39029/64-369	Contacts, Pins (J1)
30	M39029/63-368	Contacts, Sockets (P1/P2/P3)
4	1-206062-4	Connector Backshell
2	AN4-17A	Bolt
4	AN3-7A	Bolt
2	MS21042L4	Nut
7	MS21042L3	Nut
4	NAS1149D0463J	Washer
8	NAS1149D0363J	Washer
4	AN525-832R10	Screw
4	MS21042L08	Nut
8	NAS1149DN816J	Washer
4	MS35206-217	Screw
4	MS21042L04	Nut
8	NAS1149DN432J	Washer
1	D4377-1	Placard

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Revision: D
Date: 12.06.13